

SAFETY DATA SHEET

(in accordance with Regulation (EU) 2015/830)

ORTHAPRIME+



Version: 3
Revision date: 08/11/2017

Page 1 of 12
Print date: 08/11/2017

SECTION 1: IDENTIFICATION OF THE MIXTURE AND OF THE COMPANY/UNDERTAKING.

1.1 Product identifier.

Product Name: ORTHAPRIME+

1.2 Relevant identified uses of the mixture and uses advised against.

Adhesives

Uses advised against:

Uses other than those recommended.

1.3 Details of the supplier of the safety data sheet.

Company: **A.Algeo Ltd.**
Address: Sheridan House, Speke Hall Road
City: Liverpool
Post Code: L24 9HB
Telephone: 0151 448 1228
Fax: 0151 448 1008
E-mail: sales@algeos.com
Web: www.algeos.com

1.4 Emergency telephone number: +44 (0)151 448 1228 (Monday-Friday, 8.30am-5pm) If calling outside of these hours, alternative contact details: 0034 637 860 122 (please be advised, this number is outside of the UK and charges will apply).

SECTION 2: HAZARDS IDENTIFICATION.

2.1 Classification of the mixture.

2.2 Label elements.

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Labelling in accordance with Regulation (EU) No 1272/2008:

Pictograms:



Signal Word:

Danger

H statements:

H225	Highly flammable liquid and vapour.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.

-Continued on next page.-

SAFETY DATA SHEET

(in accordance with Regulation (EU) 2015/830)

ORTHAPRIME+



Version: 3
Revision date: 08/11/2017

Page 2 of 12
Print date: 08/11/2017

P statements:

- P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233 Keep container tightly closed.
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P370+P378 In case of fire: Use foam or dry powder for extinction.
P403+P233 Store in a well-ventilated place. Keep container tightly closed.
P403+P235 Store in a well-ventilated place. Keep cool.

EUH statements:

- EUH066 Repeated exposure may cause skin dryness or cracking.

Contains:

Poliisocionato aromático
ethyl acetate

2.3 Other hazards.

In normal use conditions and in its original form, the product itself does not involve any other risk for health and the environment.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS.

3.1 Substances.

Not Applicable.

3.2 Mixtures.

Substances posing a danger to health or the environment in accordance with the Regulation (EC) No. 1272/2008, assigned a Community exposure limit in the workplace, and classified as PBT/vPvB or included in the Candidate List:

Identifiers	Name	Concentrate	(*)Classification - Regulation (EC) No 1272/2008	
			Classification	specific concentration limit
Index No: 607-022-00-5 CAS No: 141-78-6 EC No: 205-500-4 Registration No: 01-2119475103-46-XXXX	[1] ethyl acetate	20 - 99.99 %	Eye Irrit. 2, H319 - Flam. Liq. 2, H225 - STOT SE 3, H336	-
CAS No: 9017-01-0 Registration No: 01-2119475103-46-XXXX	Diisocianato de m-tolilideno, producto de oligomerización (tipo de isocianurato)	1 - 9.99 %	Aquatic Chronic 4, H413 - STOT RE 2, H373	-
CAS No: 26006-20-2	Poliisocionato aromático	1 - 9.99 %	Acute Tox. 4, H302 - Asp. Tox. 1, H304 - Eye Irrit. 2, H319 - Flam. Liq. 1, H224 - Skin Irrit. 2, H315 - STOT SE 3, H335	-

(*) The complete text of the H phrases is given in section 16 of this Safety Data Sheet.

SAFETY DATA SHEET

(in accordance with Regulation (EU) 2015/830)

ORTHAPRIME+



Version: 3
Revision date: 08/11/2017

Page 3 of 12
Print date: 08/11/2017

[1] Substance with a Community workplace exposure limit (see section 8.1).

SECTION 4: FIRST AID MEASURES.

4.1 Description of first aid measures.

In case of doubt or when symptoms of feeling unwell persist, get medical attention. Never administer anything orally to persons who are unconscious.

Inhalation.

Take the victim into open air; keep them warm and calm. If breathing is irregular or stops, perform artificial respiration. Do not administer anything orally. If unconscious, place them in a suitable position and seek medical assistance.

Eye contact.

Remove contact lenses, if present and if it is easy to do. Wash eyes with plenty of clean and cool water for at least 10 minutes while pulling eyelids up, and seek medical assistance. Do not let the person to rub the affected eye.

Skin contact.

Remove contaminated clothing. Wash skin vigorously with water and soap or a suitable skin cleaner. NEVER use solvents or thinners.

Ingestion.

If accidentally ingested, seek immediate medical attention. Keep calm. NEVER induce vomiting.

4.2 Most important symptoms and effects, both acute and delayed.

Irritant Product, repeated or prolonged contact with skin or mucous membranes can cause redness, blisters or dermatitis, inhalation of spray mist or particles in suspension may cause irritation of the respiratory tract, some symptoms may not be immediate.

4.3 Indication of any immediate medical attention and special treatment needed.

In case of doubt or when symptoms of feeling unwell persist, get medical attention. Never administer anything orally to persons who are unconscious. Cover the affected area with a dry sterile bandage. Protect the affected area from pressure or friction.

SECTION 5: FIREFIGHTING MEASURES.

The product is Highly inflammable, it can cause or considerably worsen a fire, the necessary prevention measures should be taken and risks avoided. In case of fire, the following measures are recommended:

5.1 Extinguishing media.

Suitable extinguishing media:

Extinguisher powder or CO₂. In case of more serious fires, also alcohol-resistant foam and water spray.

Unsuitable extinguishing media:

Do not use a direct stream of water to extinguish. In the presence of electrical voltage, you cannot use water or foam as extinguishing media.

5.2 Special hazards arising from the mixture.

Special risks.

Fire can cause thick, black smoke. As a result of thermal decomposition, dangerous products can form: carbon monoxide, carbon dioxide. Exposure to combustion or decomposition products can be harmful to your health.

During a fire and depending on its magnitude the following may occur:

-Continued on next page.-

SAFETY DATA SHEET

(in accordance with Regulation (EU) 2015/830)

ORTHAPRIME+



Version: 3
Revision date: 08/11/2017

Page 4 of 12
Print date: 08/11/2017

- Flammable vapors or gases.

5.3 Advice for firefighters.

Use water to cool tanks, cisterns, or containers close to the heat source or fire. Take wind direction into account. Prevent the products used to fight the fire from going into drains, sewers, or waterways. Follow the instructions given in the emergency or fire evacuation plan or plans if available.

Fire protection equipment.

According to the size of the fire, it may be necessary to use protective suits against the heat, individual breathing equipment, gloves, protective goggles or facemasks, and boots. During extinction and depending on the magnitude and proximity to the fire, additional protective equipment such as chemical protection gloves, heat-reflecting suits or gas-tight suits may be required.

SECTION 6: ACCIDENTAL RELEASE MEASURES.

6.1 Personal precautions, protective equipment and emergency procedures.

Eliminate possible ignition points and ventilate the area. No smoking. Avoid breathing fumes. For exposure control and individual protection measures, see section 8.

6.2 Environmental precautions.

Prevent the contamination of drains, surface or subterranean waters, and the ground.

6.3 Methods and material for containment and cleaning up.

Pick up the spill with non-combustible absorbent materials (soil, sand, vermiculite, diatomite, etc.). Pour the product and the absorbent in an appropriate container. The contaminated area should be immediately cleaned with an appropriate de-contaminator. Pour the decontaminator on the remains in an opened container and let it act various days until no further reaction is produced.

6.4 Reference to other sections.

For exposure control and individual protection measures, see section 8.
For later elimination of waste, follow the recommendations under section 13.

SECTION 7: HANDLING AND STORAGE.

7.1 Precautions for safe handling.

The fumes are heavier than air and can spread across the ground. They can form explosive mixtures with air. Prevent the creation of flammable or explosive fume concentrations in the air; prevent fume concentrations above work exposure limits. The product must only be used in areas where all unprotected flames and other ignition points have been eliminated. Electrical equipment has to be protected according to applicable standards.

The product can be electrostatically charged: always use earth grounds when transferring the product. Operators must use anti-static footwear and clothing, and floors must be conductors.

Keep the container tightly closed and isolated from heat sources, sparks, and fire. Do not use tools that can cause sparks. For personal protection, see section 8. Never use pressure to empty the containers. They are not pressure-resistant containers.

In the application area, smoking, eating, and drinking must be prohibited.

Follow legislation on occupational health and safety.

Keep the product in containers made of a material identical to the original.

7.2 Conditions for safe storage, including any incompatibilities.

Store according to local legislation. Observe indications on the label. Store the containers between 5 and 35° C, in a dry and well-ventilated place, far from sources of heat and direct solar light. Keep far away from ignition points. Keep away from oxidising agents and from highly acidic or alkaline materials. Do not smoke. Prevent the entry of

-Continued on next page.-

SAFETY DATA SHEET

(in accordance with Regulation (EU) 2015/830)

ORTHAPRIME+



Version: 3
Revision date: 08/11/2017

Page 5 of 12
Print date: 08/11/2017

non-authorised persons. Once the containers are open, they must be carefully closed and placed vertically to prevent spills.

The product is not affected by Directive 2012/18/EU (SEVESO III).

7.3 Specific end use(s).

See technical data sheet

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION.

8.1 Control parameters.

Work exposure limit for:

Name	CAS No.	Country	Limit value	ppm	mg/m ³
ethyl acetate	141-78-6	European Union [1]	Eight hours	200	734
			Short term	400	1468
		United Kingdom [2]	Eight hours	200	
			Short term	400	

[1] According both Binding Occupational Exposure Limits (BOELVs) and Indicative Occupational Exposure Limits (IOELVs) adopted by Scientific Committee for Occupational Exposure Limits to Chemical Agents (SCOEL).

[2] According Limit Value (IOELV) list in 2nd Indicative Occupational Exposure adopted by Health and Safety Executive.

The product does NOT contain substances with Biological Limit Values.

Concentration levels DNEL/DMEL:

Name	DNEL/DMEL	Type	Value
ethyl acetate CAS No: 141-78-6 EC No: 205-500-4	DNEL (Workers)	Inhalation, Long-term, Systemic effects	734 (mg/m ³)
	DNEL (Workers)	Inhalation, Long-term, Local effects	734 (mg/m ³)
	DNEL (General population)	Inhalation, Long-term, Local effects	367 (mg/m ³)
	DNEL (Workers)	Inhalation, Acute, Local effects	1468 (mg/m ³)
	DNEL (General population)	Inhalation, Acute, Local effects	734 (mg/m ³)
	DNEL (Workers)	Dermal, Long-term, Systemic effects	63 (mg/kg bw/day)
	DNEL (General population)	Dermal, Long-term, Systemic effects	37 (mg/kg bw/day)

DNEL: Derived No Effect Level, level of exposure to the substance below which adverse effects are not anticipated.

DMEL: Derived Minimal Effect Level, exposure level corresponding to a low risk, that risk should be considered a tolerable minimum.

Concentration levels PNEC:

Name	Details	Value
ethyl acetate CAS No: 141-78-6 EC No: 205-500-4	aqua (freshwater)	0,24 (mg/L)
	aqua (marine water)	0,024 (mg/L)
	aqua (intermittent releases)	1,65 (mg/L)
	sediment (freshwater)	1,15 (mg/L)
	sediment (marine water)	0,115 (mg/L)
	Soil	0,148 (mg/kg soil dw)
	PNEC STP	650 (mg/L)
	oral (Hazard for predators)	0,2 (g/kg food)

-Continued on next page.-

SAFETY DATA SHEET

(in accordance with Regulation (EU) 2015/830)

ORTHAPRIME+



Version: 3
Revision date: 08/11/2017

Page 6 of 12
Print date: 08/11/2017

PNEC: Predicted No Effect Concentration, concentration of the substance below which adverse effects are not expected in the environmental compartment.

8.2 Exposure controls.

Measures of a technical nature:

Provide adequate ventilation, which can be achieved by using good local exhaust-ventilation and a good general exhaust system.

Concentration:	100 %		
Uses:	Adhesives		
Breathing protection:			
If the recommended technical measures are observed, no individual protection equipment is necessary.			
Hand protection:			
PPE:	Protective gloves.		
Characteristics:	«CE» marking, category II.		
CEN standards:	EN 374-1, En 374-2, EN 374-3, EN 420		
Maintenance:	Keep in a dry place, away from any sources of heat, and avoid exposure to sunlight as much as possible. Do not make any changes to the gloves that may alter their resistance, or apply paints, solvents or adhesives.		
Observations:	Gloves should be of the appropriate size and fit the user's hand well, not being too loose or too tight. Always use with clean, dry hands.		
Material:	PVC (polyvinyl chloride)	Breakthrough time (min.):	> 480
		Material thickness (mm):	0,35
Eye protection:			
If the product is handled correctly, no individual protection equipment is necessary.			
Skin protection:			
PPE:	Anti-static protective clothing.		
Characteristics:	«CE» marking, category II. Protective clothing should not be too tight or loose in order not to obstruct the user's movements.		
CEN standards:	EN 340, EN 1149-1, EN 1149-2, EN 1149-3, EN 1149-5		
Maintenance:	In order to guarantee uniform protection, follow the washing and maintenance instructions provided by the manufacturer.		
Observations:	The protective clothing should offer a level of comfort in line with the level of protection provided in terms of the hazard against which it protects, bearing in mind environmental conditions, the user's level of activity and the expected time of use.		
PPE:	Anti-static safety footwear.		
Characteristics:	«CE» marking, category II.		
CEN standards:	EN ISO 13287, EN ISO 20344, EN ISO 20346		
Maintenance:	The footwear should be checked regularly		
Observations:	The level of comfort during use and acceptability are factors that are assessed very differently depending on the user. Therefore, it is advisable to try on different footwear models and, if possible, different widths.		

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES.

9.1 Information on basic physical and chemical properties.

Appearance: Transparent liquid with characteristic odour

Colour: N.A./N.A.

Odour: N.A./N.A.

Odour threshold: N.A./N.A.

pH: N.A./N.A.

Melting point: N.A./N.A.

Boiling Point: 77 °C

-Continued on next page.-

SAFETY DATA SHEET

(in accordance with Regulation (EU) 2015/830)

ORTHAPRIME+



Version: 3
Revision date: 08/11/2017

Page 7 of 12
Print date: 08/11/2017

Flash point: -3 °C
Evaporation rate: N.A./N.A.
Inflammability (solid, gas): N.A./N.A.
Lower Explosive Limit: 2
Upper Explosive Limit: 12.8
Vapour pressure: 95,9
Vapour density: 3.04
Relative density: 0,9 g/cm³
Solubility: N.A./N.A.
Liposolubility: N.A./N.A.
Hydrosolubility: N.A./N.A.
Partition coefficient (n-octanol/water): N.A./N.A.
Auto-ignition temperature: 427°C
Decomposition temperature: N.A./N.A.
Viscosity: N.A./N.A.
Explosive properties: N.A./N.A.
Oxidizing properties: N.A./N.A.
N.A./N.A.= Not Available/Not Applicable due to the nature of the product

9.2 Other information.

Pour point: N.A./N.A.
Blink: N.A./N.A.
Kinematic viscosity: N.A./N.A.
N.A./N.A.= Not Available/Not Applicable due to the nature of the product

SECTION 10: STABILITY AND REACTIVITY.

10.1 Reactivity.

The product does not present hazards by their reactivity.

10.2 Chemical stability.

Stable under the recommended handling and storage conditions (see section 7).

10.3 Possibility of hazardous reactions.

The product does not present possibility of hazardous reactions.

10.4 Conditions to avoid.

Avoid any improper handling.

10.5 Incompatible materials.

Keep away from oxidising agents and from highly alkaline or acidic materials in order to prevent exothermic reactions.

10.6 Hazardous decomposition products.

No decomposition if used for the intended uses.

SECTION 11: TOXICOLOGICAL INFORMATION.

IRRITANT PREPARATION. Splatters in the eyes can cause irritation.
IRRITANT PREPARATION. The inhalation of spray mist or suspended particulates can irritate the respiratory tract. It can also cause serious respiratory difficulties, central nervous system disorders, and in extreme cases, unconsciousness.

-Continued on next page.-

SAFETY DATA SHEET

(in accordance with Regulation (EU) 2015/830)



ORTHAPRIME+

Version: 3

Revision date: 08/11/2017

Page 8 of 12

Print date: 08/11/2017

11.1 Information on toxicological effects.

There are no tested data available on the product.

Repeated or prolonged contact with the product can cause the elimination of oil from the skin, giving rise to non-allergic contact dermatitis and absorption of the product through the skin.

Exposure to concentrations of solvent fumes above the work exposure limit can have negative effects (for example, irritation of the mucous membranes and respiratory system, adverse effects on the kidneys, liver, and the central nervous system). Among the symptoms are headaches, vertigo, fatigue, muscular weakness, drowsiness, and in extreme cases, unconsciousness.

Based on the properties of isocyanates and taking into account existing technical data on similar products, it appears that this product may cause irritation and / or acute awareness of the respiratory system, leading to an asthmatic condition, a wheezing and chest pressure. Therefore, sensitized individuals may show asthmatic symptoms when exposed to atmospheres containing concentrations below the level of exposure. Repeated exposure can lead to chronic respiratory diseases.

a) acute toxicity;

Not conclusive data for classification.

Acute Toxicity Estimate (ATE):

Mixtures:

ATE (Oral) = 25.000 mg/kg

b) skin corrosion/irritation;

Based on available data, the classification criteria are not met.

c) serious eye damage/irritation;

Product classified:

Eye irritation, Category 2: Causes serious eye irritation.

d) respiratory or skin sensitisation;

Not conclusive data for classification.

e) germ cell mutagenicity;

Not conclusive data for classification.

f) carcinogenicity;

Not conclusive data for classification.

g) reproductive toxicity;

Not conclusive data for classification.

h) STOT-single exposure;

Product classified:

Specific target organ toxicity following a single exposure, Category 3:

i) STOT-repeated exposure;

Based on available data, the classification criteria are not met.

j) aspiration hazard;

Based on available data, the classification criteria are not met.

SECTION 12: ECOLOGICAL INFORMATION.

12.1 Toxicity.

-Continued on next page.-

SAFETY DATA SHEET

(in accordance with Regulation (EU) 2015/830)

ORTHAPRIME+



Version: 3
Revision date: 08/11/2017

Page 9 of 12
Print date: 08/11/2017

There is no information available on the biodegradability of the substances present.

12.2 Persistence and degradability.

There is no information available on the degradability of the substances present.

No information is available regarding the degradability of the substances present. No information is available about persistence and degradability of the product.

12.3 Bioaccumulative potential.

Information about the bioaccumulation of the substances present.

Name	Bioaccumulation			
	Log Pow	BCF	NOECs	Level
ethyl acetate N. CAS: 141-78-6 EC No: 205-500-4	0,73	-	-	Very low

12.4 Mobility in soil.

No information is available about the mobility in soil.

The product must not be allowed to go into sewers or waterways.

Prevent penetration into the ground.

12.5 Results of PBT and vPvB assessment.

No information is available about the results of PBT and vPvB assessment of the product.

12.6 Other adverse effects.

No information is available about other adverse effects for the environment.

SECTION 13 DISPOSAL CONSIDERATIONS.

13.1 Waste treatment methods.

Do not dump into sewers or waterways. Waste and empty containers must be handled and eliminated according to current, local/national legislation.

Follow the provisions of Directive 2008/98/EC regarding waste management.

SECTION 14: TRANSPORT INFORMATION.

Transport following ADR rules for road transport, RID rules for railway, ADN for inner waterways, IMDG for sea, and ICAO/IATA for air transport.

Land: Transport by road: ADR, Transport by rail: RID.

Transport documentation: Consignment note and written instructions

Sea: Transport by ship: IMDG.

Transport documentation: Bill of lading

Air: Transport by plane: ICAO/IATA.

Transport document: Airway bill.

-Continued on next page.-

SAFETY DATA SHEET

(in accordance with Regulation (EU) 2015/830)

ORTHAPRIME+



Version: 3
Revision date: 08/11/2017

Page 10 of 12
Print date: 08/11/2017

14.1 UN number.

UN No: UN1173

14.2 UN proper shipping name.

Description:

ADR: UN 1173, ETHYL ACETATE, 3, PG II, (D/E)

IMDG: UN 1173, ETHYL ACETATE, 3, PG II

ICAO/IATA: UN 1173, ETHYL ACETATE, 3, PG II

14.3 Transport hazard class(es).

Class(es): 3

14.4 Packing group.

Packing group: II

14.5 Environmental hazards.

Marine pollutant: No

14.6 Special precautions for user.

Labels: 3



Hazard number: 33

ADR LQ: 1 L

IMDG LQ: 1 L

ICAO LQ: 1 L

Provisions concerning carriage in bulk ADR: Not authorized carriage in bulk in accordance with ADR.

Transport by ship, FEm – Emergency sheets (F – Fire, S - Spills): F-E,S-D

Proceed in accordance with point 6.

14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code.

The product is not transported in bulk.

SECTION 15: REGULATORY INFORMATION.

15.1 Safety, health and environmental regulations/legislation specific for the mixture.

The product is not affected by the Regulation (EC) No 1005/2009 of the European Parliament and of the Council of 16 September 2009 on substances that deplete the ozone layer.

Volatile organic compound (VOC)

VOC content (p/p): 92,94 %

VOC content: 836,46 g/l

Product classification according to Annex I of Directive 2012/18/EU (SEVESO III): N/A

The product is not affected by Regulation (EU) No 528/2012 concerning the making available on the market and use of biocidal products.

-Continued on next page.-

SAFETY DATA SHEET

(in accordance with Regulation (EU) 2015/830)

ORTHAPRIME+



Version: 3
Revision date: 08/11/2017

Page 11 of 12
Print date: 08/11/2017

The product is not affected by the procedure established Regulation (EU) No 649/2012, concerning the export and import of dangerous chemicals.

Kind of pollutant for the water (Germany): WGK 2: Hazardous for the water. (Autoclassified according to the AwSV Regulations)

15.2 Chemical safety assessment.

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

SECTION 16: OTHER INFORMATION.

Complete text of the H phrases that appear in section 3:

H224	Extremely flammable liquid and vapour.
H225	Highly flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs through prolonged or repeated exposure.
H413	May cause long lasting harmful effects to aquatic life.

Classification codes:

Acute Tox. 4 : Acute toxicity (Oral), Category 4
Aquatic Chronic 4 : Chronic effect to the aquatic environment, Category 4
Asp. Tox. 1 : Aspiration toxicity, Category 1
Eye Irrit. 2 : Eye irritation, Category 2
Flam. Liq. 1 : Flammable liquid, Category 1
Flam. Liq. 2 : Flammable liquid, Category 2
Skin Irrit. 2 : Skin irritant, Category 2
STOT RE 2 : Specific target organ toxicity following a repeated exposure, Category 2
STOT SE 3 : Specific target organ toxicity following a single exposure, Category 3

Sections changed compared with the previous version:

1,8,14,15,16

It is advisable to carry out basic training with regard to health and safety at work in order to handle this product correctly.

Information on the TSCA Inventory (Toxic Substances Control Act) USA:

CAS No	Name	State
141-78-6	ethyl acetate	Registered
9017-01-0	Diisocianato de m-tolilideno, producto de oligomerización (tipo de isocianurato)	Registered
26006-20-2	Poliisocianato aromático	Registered

-Continued on next page.-

SAFETY DATA SHEET

(in accordance with Regulation (EU) 2015/830)

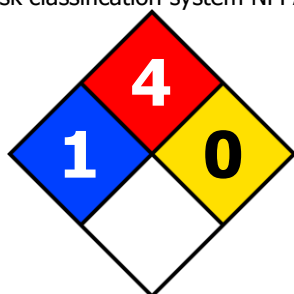
ORTHAPRIME+



Version: 3
Revision date: 08/11/2017

Page 12 of 12
Print date: 08/11/2017

Risk classification system NFPA 704:



Health hazard: 1 (Slightly Hazardous)

Flammability: 4 (Below 73°F)

Reactivity: 0 (Stable)

Abbreviations and acronyms used:

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.

AwSV: Facility Regulations for handling substances that are hazardous for the water.

BCF: Bioconcentration factor.

CEN: European Committee for Standardization.

DMEL: Derived Minimal Effect Level, exposure level corresponding to a low risk, that risk should be considered a tolerable minimum.

DNEL: Derived No Effect Level, level of exposure to the substance below which adverse effects are not anticipated.

EC50: Half maximal effective concentration.

PPE: Personal protection equipment.

IATA: International Air Transport Association.

ICAO: International Civil Aviation Organization.

IMDG: International Maritime Code for Dangerous Goods.

LC50: Lethal concentration, 50%.

LD50: Lethal dose, 50%.

Log Pow: Logarithm of the partition octanol-water.

NOEC: No observed effect concentration.

PNEC: Predicted No Effect Concentration, concentration of the substance below which adverse effects are not expected in the environmental compartment.

RID: Regulations Concerning the International Transport of Dangerous Goods by Rail.

WGK: Water hazard classes.

Key literature references and sources for data:

<http://eur-lex.europa.eu/homepage.html>

<http://echa.europa.eu/>

Regulation (EU) 2015/830.

Regulation (EC) No 1907/2006.

Regulation (EU) No 1272/2008.

The information given in this Safety Data Sheet has been drafted in accordance with COMMISSION REGULATION (EU) 2015/830 of 28 May 2015 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC.

The information in this Safety Data Sheet on the Preparation is based on current knowledge and on current EC and national laws, as far as the working conditions of the users is beyond our knowledge and control. The product must not be used for purposes other than those that are specified without first having written instructions on how to handle. It is always the responsibility of the user to take the appropriate measures in order to comply with the requirements established by current legislation. The information contained in this Safety Sheet only states a description of the safety requirements for the preparation, and it must not be considered as a guarantee of its properties.

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